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CLAIMS

1. A downhole releasable coupling, the coupling 1 comprising a first substantially tubular member having 2 a bore therethrough, a first screw thread around an 3 outer surface thereof, one or more raised portions 4 arranged circumferentially on the outer surface, the 5 raised portions defining a first face surrounding the 6 7 member and substantially perpendicular to the outer surface, the first face being directed toward the 8 first screw thread, the first face having a plurality 9 of first projections, each first projection having a 10 substantially first straight portion arranged parallel 11 to the bore and a first sloping portion, joining an 12 apex of the first projection to a base of an adjacent 13 projection; and a second tubular member having a bore 14 therethrough, a second screw thread around an inner 15 surface thereof, one or more raised portions arranged 16 circumferentially on an outer surface thereof, the 17 raised portions defining a second face surrounding the 18 member and substantially perpendicular to the outer 19 surface, the second face being at an end of the 20 member, the second face having a plurality of second 21 projections, each second projection having a 22 substantially second straight portion arranged 23 parallel to the bore and a second sloping portion, 24 joining an apex of the second projection to a base of 25 an adjacent projection; wherein the first tubular 26 member slides within the second tubular member, the 27 first and second screw threads mate and on part 28 engagement of the screw threads, the first and second 29 straight portions can meet to thereby transfer torque 30 when a member is rotated in the direction of the screw 31 threads. 32

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3 2. A downhole releasable coupling as claimed in Claim 1

4 wherein the screw threads are right hand screw

5 threads.

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7 3. A downhole releasable coupling as claimed in Claim 1

8 or Claim 2 wherein the screw threads are multiple

9 start threads.

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11 4. A downhole releasable coupling as claimed in any

12 preceding Claim wherein the screw threads are double

13 start screw threads.

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15 5. A downhole releasable coupling as claimed in any

16 preceding Claims wherein the screw threads are square.

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18 6. A downhole releasable coupling as claimed in any

19 preceding Claim wherein the screw threads have generous

20 lead in edges so that the coupling can be re-engaged

21 easily.

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23 7. A downhole releasable coupling as claimed in any

24 preceding Claim wherein the tubular members are

25 initially releasably attached to each other by

26 shearable means.

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28 8. A downhole releasable coupling as claimed in Claim 7

wherein the shearable means is one or more shear pins

30 arranged through apertures on the second member and

31 resting in pockets in the outer surface of the first

32 member.

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9. A downhole releasable coupling as claimed in Claim 8
wherein the apertures and the pockets align when the
first and second straight portions abut.

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5 10. A downhole releasable coupling as claimed in any 6 preceding Claim wherein at least one o-ring is 7 arranged at either end of the screw thread 8 circumferentially around the tubular member.

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10 11. A downhole releasable coupling as claimed in any preceding Claim wherein the coupling comprises four 11 raised portions on each tubular member; each face 12 providing two equidistantly spaced projections; four 13 apertures being arranged through the raised portions 14 of the second tubular; shear pins being located 15 through each aperture into four pockets on the outer 16 surface of the first tubular; and an o-ring located 17 into a groove at each end of the screw thread of the 18 first tubular member. 19

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12. A drilling liner system comprising a running tool 21 having a substantially cylindrical first body and a 22 first bore therethrough, the first body having an end 23 adapted for connection to a drill string, and a 24 setting sleeve having a substantially cylindrical 25 second body and a second bore therethrough, the second 26 body having an end adapted for connection to a liner, 27 wherein the running tool and the setting sleeve couple 28 via a detachable coupling according to any one of 29 Claims 1 to 11. 30

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13. A drilling liner system as claimed in Claim 1233 wherein the running tool includes the first tubular

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and the setting sleeve includes the second tubular 1 2 member. 3 14. A drilling liner system as claimed in Claim 12 or 4 5 Claim 13 wherein the bores align to provide a 6 continuous central bore through the system. 7 15. A drilling liner system as claimed in any one of 8 Claims 12 to 14 wherein the screw threads are right 9 10 hand screw threads. 11 16. A drilling liner system as claimed in any one of 12 Claims 12 to 15 wherein the running tool includes one 13 or more first radial outlets arranged 14 circumferentially around the first body, the setting 15 sleeve includes one or more second radial outlets 16 arranged circumferentially around the second body, and 17 in a first position the first and second radial 18 outlets are aligned and fluid can pass radially from 19 20 the system. 21 17. A drilling liner system as claimed in Claim 16 22 wherein there are four radial outlets in each body. 23 24 18. A drilling liner system as claimed in Claim 16 or 25 Claim 17 wherein the first position occurs when the 26 first and second screw threads are partially engaged. 27 28 29 19. A drilling liner system as claimed in any one of Claims 12 to 18 wherein the system further comprises a 30 seal stem, the stem having a substantially cylindrical 31 third body with a third bore therethrough, a third 32 screw thread on an outer surface thereof for 33

PCT/GB2004/004289 WO 2005/040547 25 engagement to the second screw thread, and a polished 1 end distal to the screw thread. Once the running tool 2 is decoupled from the setting sleeve, the stem can be 3 connected to the setting sleeve to provide a polished 4 bore receptacle to the setting sleeve for tie-back ' 5 6 purposes. 7 20.A method of setting a liner in a well bore, the 8 method comprising the steps; 9 10 providing a drilling liner system according to any 11 (a) one of Claims 12 to 19; 12 connecting the running tool and setting sleeve by 13 (b) engaging the screw threads until the first and 14 second straight portions meet; 15 connecting the running tool to a drill string and 16 (c) the setting sleeve to a liner; 17 (d) transmitting torque to the liner by rotating the

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drill string in a first direction; 19 cementing the liner in place by introducing cement 20 (e) slurry axially into the bore, to allow the slurry to 21

exit the liner and locate between the liner and the 22

23 well bore; and

rotating the drill string in a reverse direction 24 (f) until the screw threads disengage; and 25

removing the running tool from the well bore. 26 (g)

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21.A method of setting a liner in a well bore as claimed 28 in Claim 20 wherein the first direction is right hand 29

30 rotation.

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22.A method of setting a liner in a well bore as claimed 32

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in Claim 20 or Claim 21 wherein the method includes 1 the step of removing an assembly from the well bore 2 3 through the liner when the system is connected to the liner. 4 5 23.A method of setting a liner in a well bore as claimed 6 in Claim 20 or Claim 21 wherein the method includes 7 the step of shearing the shearing means when the drill 8 string is rotated in the reverse direction. 9 10 24. A method of setting a liner in a well bore as claimed 11 in any one of Claims 20 to 23 wherein the method 12 includes the step of aligning the radial ports to 13 expel fluid from the system. 14 15 25.A method of setting a liner in a well bore as claimed 16 in any one of Claims 20 to 24 wherein the method 17 includes the step of rotating and reciprocating the 18 system on the drill string during cementing. 19 20 26.A method of setting a liner in a well bore as claimed 21 in any one of Claims 20 to 25 wherein the method 22 23 includes the steps of: following rotation in the first direction, noting a 24 25 first circulation pressure in the well bore; applying liner weight to bottom of well and partly 26 (b) releasing the running tool from the setting sleeve 27 to shear the shear screws and align the radial 28 29 ports; confirming that circulation pressure has dropped 30 (c) from the first circulation pressure; 31 on pressure loss rotating the drill string until the 32 (d) straight portions meet; and 33

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(e) confirming circulation pressure has returned to
first circulation pressure.